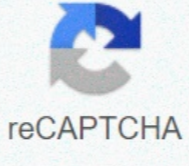




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1984-1994 Yamaha Outboard Service Manual/WorkShop Manual Application: 2 hp 1 cyl. (43cc) 2-stroke 1984 1994, 3 hp 1 cyl. (70cc) 2-stroke 1989, 3 hp 1 cyl. (70cc) 2-stroke 1990 1994, 4 hp 1 cyl. (83cc) 2-stroke 1984 1994, 5 hp 1 cyl. (103cc) 2-stroke 1984 1994, 6 hp 2 cyl. (165cc) 2-stroke 1986 1994, 8 hp 2 cyl. (165cc) 2-stroke 1984 1994, 9.9 hp 2 cyl. (246cc) 2-stroke 1984 1994, 9.9 hp 2 cyl. (232cc) 4-stroke 1984 1994, 15 hp 2 cyl. (246cc) 2-stroke 1984 1994, 25 hp 2 cyl. (395cc) 2-stroke 1988 1994, 25 hp 2 cyl. (430cc) 2-stroke 1990 1994, 25 hp 2 cyl. (496cc) 2-stroke 1984 1994, 28 Jet 3 cyl. (698cc) 2-stroke 1990 1994, 30 hp 2 cyl. (496cc) 2-stroke 1984 1994, 30 hp 3 cyl. (496cc) 2-stroke 1987 1994, 35 Jet 3 cyl. (698cc) 2-stroke 1987 1994, 40 hp 2 cyl. (592cc) 2-stroke 1989 1994, 40 hp 3 cyl. (698cc) 2-stroke 1984 1994, 50 hp 3 cyl. (698cc) 2-stroke 1984 1994, 50 hp 3 cyl. (698cc) 2-stroke 1984 1994, 50 hp 3 cyl. (849cc) 2-stroke 1994 1994, 55 hp 2 cyl. (760cc) 2-stroke 1989 1994, 60 hp 3 cyl. (849cc) 2-stroke 1991 1992 1993 1994, 65 Jet 3 cyl. (1140cc) 2-stroke 1987 1994, 70 hp 3 cyl. (849cc) 2-stroke 1984 1985 1986 1987 1988 1989 1990 1991 1992 1993 1994, 75 hp 3 cyl. (1140cc) 2-stroke 1994, 80 hp 3 cyl. (1140cc) 2-stroke 1994, 80 Jet V4 (1730cc) 2-stroke 1987 1994, 85 hp 3 cyl. (1140cc) 2-stroke 1989 1994, 90 hp 3 cyl. (1140cc) 2-stroke 1984 1994, 115 hp V4 (1730cc) 2-stroke 1984 1994, 130 hp V4 (1730cc) 2-stroke 1988 1994, 140 hp V4 (1730cc) 2-stroke 1984 1994, 140 Jet V6 (2596cc) 2-stroke 1987 1994, 150 hp V6 (2596cc) 2-stroke 1984 1994, 175 hp V6 (2596cc) 2-stroke 1984 1994, 200 hp V6 (2596cc) 2-stroke 1984 1994, 220 hp V6 (2596cc) 2-stroke 1984 1985 1986 1987, 225 hp 76 deg. V6 (3130cc) 2-stroke 1994, 225 hp 90 deg. V6 (2596cc) 2-stroke 1987 1988 1989 1990 1991 1992 1993 1994, 250 hp V6 (3130cc) 2-stroke 1990 1994 LIT-18616-01-24 Service Manual Application: Yamaha Outboard 9.9HP (9.9-HP) 4-stroke engines. Model Names: T9.9T (T9.9-T), F9.9T (F9.9-T), T9.9MH (T9.9-MH), F9.9AM (F9.9-AM), F9.9AEM (F9.9-AEM), T9.9ER (T9.9-ER), F9.9AE (F9.9-AE), F9.9MH (F9.9-MH), F9.9BM (F9.9-BM), T9.9EH (T9.9-EH), F9.9BEM (F9.9-BEM), F9.9BE (F9.9-BE), LIT-18616-01-28 Service Repair Manual Application: 1995, 1996, 1997 (95, 96, 97) Yamaha Marine Outboard E48T (E48-T) C55T (C55-T) 48HP & 55HP 2-Stroke. Item Model Names: E48T, C55T, E48C, E48MH, E55C, 55BM, C55ER, 55BE, 55BEM, C55TR, 55BET. LIT-18616-01-73 Service Repair Manual Application: 1997 97' Yamaha Marine Outboard 75HP (75HP) 2-Stroke. Item Model Names: E75V, E-75-V, E75-V, E-75V 75AM, 75AEM, 75AE, 75AET, 85AEM, 85AE, 85AET, E75B, E60J, E75MH. Covers USA, Canada and wold wide models. LIT-18616-01-66 Service Repair Manual Application: 1997-1998 Yamaha Marine Outboard 20HP (20-HP) & 25HP 25-HP) 10V, 25V, 25V2 2-Stroke Engines. Model Names 20DM (20-DM), 20DMO (20-DMO), 20DEM (20-DEM), 20DEMO (20-DEMO), 20DERO (20-DERO), 20MH (20-MH), 20MH2 (20-MH2), 20EH (20-EH), 20EH2 (20-EH2), 25DM (25-DM), 25NMO (25-NMO), 25NEMO (25-NEMO), 25NE (25-NE), 25NEO (25-NEO), 25NERO (25-NERO), 25MH (25-MH), 25MH2 (25-MH2), 25EH (25-EH), 25ER (25-ER). LIT-18616-01-81 Service Repair Manual Application: 1998-1999 98-99 40HP (40-HP) & 50HP (50-HP) 40W 50W Yamaha Marine Outboard 2-Stroke Item Model Names: 40-W, 50-W, 40VMH, 40VMHD, 40VMHO, 40VMO, 40VWH, 40VE, 40VEO, 40VEHTO, 40VET, C40MH, 40MH, C40ER, 40ER, P40TH, C40TR, 40VETO, 50HMHO, 50HMHD, 50HMO, 50HMDO, 50HWHD, 50HEDO, 50HET, 50HETO, 40TR, 50ER, C50TR, 50TR Covers USA, Canada and wold wide models. LIT-18616-01-50 & LIT-18616-02-12 Service Repair Manual Application: 1998-2005 Yamaha Marine Outboard 15HP (15-HP) 4-Stroke Engines F15W (F15-W), F15Z (F15-Z) 1998, 1999, 2000, 2001, 2002, 2003, 2004 & 2005. This manual covers all 15HP 4-Stroke models world wide including USA CANADA. USA & CANADA MODELS: F15MHW (F15-MHW), F15EHW (F15-EHW), F15AMH (F15-AMH), F15AEH (F15-AEH), F15AEP (F15-AEP), F15AEH (F15-AEHP), F15PR (F15-PR), F15PH (F15-PH), F15AEP (F15-AEP), F15AEPH (F15-AEHP). WOLD WIDE MODELS: F15AMH (F15-AMH), F15AEH (F15-AEH), F15AE (F15-AE). LIT-18616-01-83 Service Manual Application: 1998-2006 Yamaha F8, T9.9, F9.9 8HP (8-hp) & 9.9Hp (9.9-hp) 4-stroke engines for 1998, 1999, 2000, 2001, 2002, 2003, 2004, 2005 & 2006. Model Name: T9.9W (T9.9-W), F9.9W (F9.9-W), F8BMH (F8-BMH), F8BEH (F8-BEH), F8BE (F8-BE), T9.9MH (T9.9-MH) FT9.9AMH (FT-9.9-AMH), T9.9EH (T9.9-EH), FT9.9AEH (FT9.9-AEH), T9.9ER (T9.9-ER), FT9.9AE (FT9.9-AE), F9.9MH (F9.9-MH), F9.9BMH (F9.9-BMH), F9.9EH (F9.9-EH), F9.9BEH (F9.9-BEH), F9.9BE (F9.9-BE), LIT-18616-01-35 Service Manual Application: 1996-1997 Yamaha F8, T9.9, F9.9 8HP (8-hp) & 9.9Hp (9.9-hp) 4-stroke engines. Exact Models Covered (Covers All 1996-1997 Models World Wide): F8B (F8-B), F9.9A (F9.9-A), F9.9B (F9.9-B), T9.9U (T9.9-U), F9.9U (F9.9-U), F8BM (F8-BM), F8BEM (F8-BEM), F8BE (F8-BE), T9.9MH (T9.9-MH), T9.9AM (T9.9-AM), FT9.9AMH (FT-9.9-AMH), T9.9EH (T9.9-EH), F9.9AEM (FT9.9-AEM), T9.9ER (T9.9-ER), FT9.9AE (FT9.9-AE), F9.9MH (F9.9-MH), F9.9BM (F9.9-BM), F9.9EH (F9.9-EH), F9.9BEM (F9.9-BEM), F9.9BE (F9.9-BE). LIT-18616-01-29 Service Repair Manual Application: 1996, 1997 (96, 97) E60, E60H 60HP (60-HP) Yamaha Marine Outboard 2-Stroke. Item Model Names: E60, E60H, E60HM, E60HE, E60HEM, E60MH, E60EH. Covers USA, Canada and wold wide models. LIT-18616-01-79 Service Repair Manual Application: 1998-2005 Yamaha Marine Outboard 4HP (4-HP) 4-Stroke Engines F4X (F4-X, F-4X) 1999, 2000, 2001, 2002, 2003, 2004 & 2005. This manual covers all 4HP 4-Stroke models world wide including F4M5HX, F4MLHX, F4AMH, USA CANADA. LIT-18616-01-94 Service Repair Manual Application: 1999-2000 99-00 25HP (25-HP) & 30HP (30-HP) 25X, 25-X, 30X, 30-X, 25J, 25-J, 30D, 30-D Yamaha Marine Outboard 2-Stroke. Model Names: 25JMH, 25MH3, 30DMH, 25JMH, 30DMHO, 30MH, 25JEHO, 25EH3, 30DWH, 25JEO, 25JETO, 25TR3, 30DEHO, 30EH, 30DMO, 30DE, 30DEO, 30ER, 30DET, 30DETO, 30TR Covers USA, Canada and wold wide models. LIT-18616-01-96 Service Repair Manual Application: 1999, 2000, 2001, 2002 99, 00, 01, 02 100HP (100-HP) F100X, F100-X, F-100X Yamaha Marine Outboard 4-Stroke. Model Names: F100TR, F100-TR, F-100TR, F100AET, F-100AET, F100-AET Covers USA, Canada and worldwide models. LIT-18616-02-16 Service Repair Manual Application: 2000, 2001, 2002, 2003 Yamaha Marine Outboard 40HP (40-HP) F40B (F-40B-F40-B) 4-Stroke Engines. Model name F40BMHD, F40BWH, F40BED, F40BET, USA and Canada name F40MH, F40ER, F40TR. LIT-18616-02-54 Service Repair Manual Application: 2004-2005 Yamaha Marine Outboard 2.5HP (2.5-HP) F2.5C (F2.5-C, F 2.5C) F2.5MH 4-Stroke Engines. LIT-1816-02-59 Service Repair Manual Application: 2004-2005 Yamaha Marine Outboard 9.9HP & 15HP (9.9-HP 15-HP) 2-Stroke Engines. Model name 9.9CMH & 15CMH (9.9 & 15 CMH). LIT-18616-02-61 Service Repair Manual Application: 2004-2005 Yamaha Marine Outboard 25HP (25-HP) 4-Stroke Engines F25C, T25C (F-25C T25-C T-25C) F25MH, F25EH, F25ER, F25TR, T25TR. LIT-18616-02-65 Service Repair Manual Application: 2004 04' & 2005 05' Yamaha Marine Outboard 40HP (40-HP) & 50HP (50-HP) 4-Stroke Engines. Exact model name 40VETO 50HETO, Both USA and CANADA models covered 40TR 50TR / 40C-50C. LIT-18616-02-66 Service Repair Manual Application: 2004 04' & 2005 Yamaha Marine Outboard 70HP (70-HP) 2-Stroke Engines. Model name 70BETO, USA and Canada name 70TR 70C (70-C). LIT-18616-02-66 Service Repair Manual Application: 2004 04' & 2005 Yamaha Marine Outboard 90HP (90-HP) 2-Stroke Engines. Model name 90AETO, USA and Canada name 90TR 90C (90-C). LIT-18616-02-72 Service Repair Manual Application: 2004-2005 Yamaha Marine Outboard 130HP & 115HP (115C 130C) 2-Stroke Engines. Model Name: 115CETO (115-CETO), 130BETO (130-BETO) 115TR, 130TR. LIT-18616-02-51 Service Repair Manual Application: 2004-2005 Yamaha Marine Outboard 150HP (150-HP) F150C & LF150C (LF-F-150C-F150-C) 4-Stroke Engines. Model name F150TR, LF150TR (F-LF-150-TR) LIT-18616-02-66 Service Repair Manual Application: 2004 04' & 2005 Yamaha Marine Outboard 60HP (60-HP) 2-Stroke Engines. Model name 60FETO USA and Canada name 60TR, 60C (60-C). LIT-18616-02-76 Service Repair Manual Application: 2004-2005 Yamaha Marine Outboard F200C, LF200C, F225C, LF225C 200HP (200-HP) & 225HP (225-HP) V6 4-Stroke Engines. LIT-18616-02-95 Service Repair Manual Application: 2005 Yamaha Marine Outboard 50HP & 60HP (50-HP, 60-HP) 4-Stroke Engines F50D T50D F60D T60D (F-50-D, T-50-D, F60-D, T60-D). LIT-18616-02-86 Service Repair Manual Application: 2005-2006 05-06' Yamaha Marine Outboard F90D 90HP 4-Stroke Engines. Model Name F90TR LIT-18616-02-19 Service Repair Manual Application: 2001, 2002, 2003, 01, 02, 03, Yamaha Marine Outboard 6HP & 8HP (F6Z F8Z) 4-Stroke Engines. Model Name: F6AMH, F8CMH, F6MH, F8MH (F6-AMH, F6-MH, F8-AMH, F8-MH). ALL 250HP 2003-2006 MODELS Service Repair Manual Application: 2003, 2004, 2005, 2006 Yamaha Marine Outboard 250HP (250-HP) 2-Stroke & 4-Stroke Engines. LIT-18616-02-78 - 2004-2005 Z250C & LZ250C LZ250TR 2-STROKE ENGINE. LIT-18616-02-43 - 2003-2005 Z250B & LZ250B MODEL NAME Z250TR/LZ250TR 2-STROKE ENGINE. LIT-18616-02-97 - 2005-2006 F250 & LF250 F250TR/LF250TR 4-STROKE ENGINE. LIT-18616-02-71 Service Repair Manual Application: 2004-2005 Yamaha Marine Outboard 115HP (115-HP) 4-Stroke Engines. Model name F115AET LF115AET, USA and Canada name F115TR LF115TR. LIT-18616-02-73 Service Repair Manual Application: 2004-2005 Yamaha Marine Outboard 150 HP (150HP) 150C & V150C 2-Stroke Engines. Model Name: 150FETO, 150GETO. HomeDownloads Table of Contents - Available on all manualsComplete Manual - Available on selected manuals Many people don't need the complete workshop manual and only need maybe the basic servicing information or key specifications such as oil capabilities or spark plug gaps. To support this, we attempt to scan and make available as many manuals as possible for free download to our subscribers although keeping up with this task is an ongoing challenge. All manuals listed contain a download link to a pdf copy of the table of contents which anyone can access for free through the checkout process. 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